

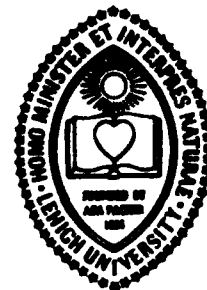
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STRESS SINGULARITY FOR A CRACK WITH AN ARBITRARILY CURVED FRONT

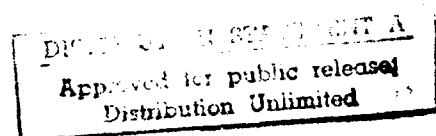
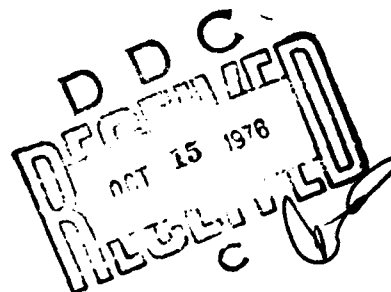
BY

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TECHNICAL REPORT

APRIL 1976



DEPARTMENT OF THE NAVY
OFFICE OF NAVAL RESEARCH
ARLINGTON, VIRGINIA 22217

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**STRESS SINGULARITY FOR A CRACK
WITH AN ARBITRARILY CURVED FRONT**

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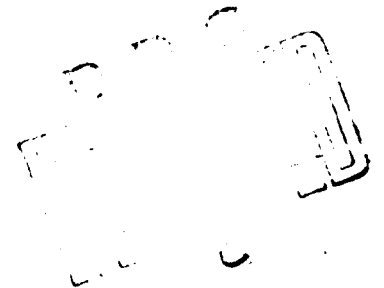
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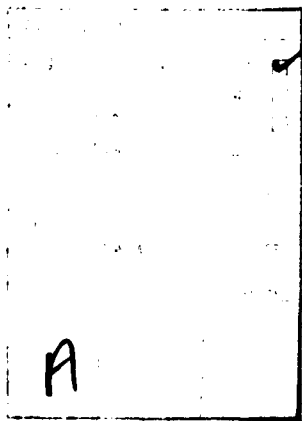
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ABSTRACT

To investigate the possibility of a point of a crack front propagating in a direction not in the normal plane of the crack front, the three-dimensional form of the crack front stress field is obtained. To simplify comparisons of the states of stress at various points lying on a spherical surface centered at a point of the crack front, a local spherical coordinate system is used. It is found that the crack propagation will be from each point of the crack front in a direction lying in the normal plane.

The results are used in conjunction with the strain energy density fracture criterion for the problem of an elliptical crack. The plane of the flat elliptical crack makes an arbitrary angle with the field of uniform applied tensile stress. Crack growth directions for various positions along the crack front are determined, and loads required for fracture for various angles are obtained.



INTRODUCTION

Cracks of particular shapes have been considered by several authors. The plane strain geometry and loading always result in the familiar plane strain crack tip stress singularity established by Williams [1]. Similarly, the plane strain geometry subjected to anti-plane loading always leads to the form of crack tip stress singularity given in [2]. These forms will be referred to as the two-dimensional results. They contain the three stress intensity factors, k_1 , k_2 , and k_3 . Examination of the two-dimensional results shows that the singular part of the crack tip stresses depends explicitly on position relative to the crack, and implicitly on the other parameters (load, geometry, material) through the stress intensity factors.

This same type of two-dimensional geometry subjected to arbitrary three-dimensional loading was the subject of an eigenfunction expansion investigation [3]. It was found that the crack tip stress singularity was identical in form to the two-dimensional results, with the exception that the stress intensity factors depend, in general, on the position of the point of the crack front nearest the point at which the stresses are computed.

Irwin [4] showed that the form taken by the stress field in [5] for a penny shaped crack is also the same as the two-dimensional result. Progress since then has established that

this is true for very general loads. For a review of the problem of the penny shaped crack, see [6], which contains a large number of stress intensity factors evaluated for various loads.

Finally, for the cases considered, the form of the stress field near the edge of an elliptical crack is also given by the two-dimensional results [7]. Reference [6] contains several examples of loading and the corresponding stress intensity factors.

Although not proved, it seems quite likely that similar results apply to arbitrary cracks. The starting point in this investigation is the assumption that the two-dimensional results give the form of the stress singularity for an arbitrary crack. The crack front is a general curve in space, described implicitly by its curvature and torsion. It will also be assumed that the osculating plane of the crack front curve is tangent to the free surfaces of the crack at each point.

A geometrical analysis provides the stress field referred to local spherical coordinates. The strain energy density theory [8] when applied in three-dimensions [9] requires this result so that minimums of strain energy density on spherical surfaces can be located. The result is surprisingly simple when the appropriate choice of coordinate system is made. A different choice of coordinates can lead to results as complicated as those in Appendix I [6,9].

The results are applied to mixed mode loading of a flat elliptical crack. The stress intensity factors of [7] can be combined to give the crack front stress singularity for a field of uniform tension at an arbitrary angle to the plane of the crack. The various crack growth directions and loads are displayed in Appendix II as functions of the parameters involved.

A future application of this result to the transverse crack in a thick plate is anticipated. The development of a shear lip due to the interaction of a curved (thumbnail) crack front with the free surface will lead to mixed mode crack front stress fields. The analysis of additional crack growth under mixed mode loading requires further work on the finite element numerical stress analysis. But when this is obtained, the strain energy density fracture criterion will be available for direct application.

Further work to include higher order terms seems appropriate for use in developing special crack front elements in finite element formulations of problems involving curved cracks. It is expected that the curvature and torsion of the curve and their derivatives along the crack will be required. Derivatives of the stress intensity factors may also appear in the result.

LOCAL STRESS FIELD

Let P be a point of the curve defining the crack front and let \underline{n} , \underline{b} , and \underline{t} be the normal, binormal, and tangent (unit) vectors at P. The plane defined by the normal and tangent, known as the osculating plane, will be assumed to coincide with the tangent to the free surfaces of the crack at P. This is by no means necessary, but for a naturally growing crack, it seems reasonable. For an element in the normal plane, defined by \underline{n} and \underline{b} , as shown in Figure 1, the appropriate form of the stress field is the two-dimensional result,

$$\sigma_n = \frac{k_1}{\sqrt{2r}} \cos \frac{\theta}{2} [1 - \sin \frac{\theta}{2} \sin \frac{3\theta}{2}]$$

$$- \frac{k_2}{\sqrt{2r}} \sin \frac{\theta}{2} [2 + \cos \frac{\theta}{2} \cos \frac{3\theta}{2}]$$

$$\sigma_b = \frac{k_1}{\sqrt{2r}} \cos \frac{\theta}{2} [1 + \sin \frac{\theta}{2} \sin \frac{3\theta}{2}]$$

$$+ \frac{k_2}{\sqrt{2r}} \sin \frac{\theta}{2} \cos \frac{\theta}{2} \cos \frac{3\theta}{2}$$

$$\sigma_t = 2\nu \left[\frac{k_1}{\sqrt{2r}} \cos \frac{\theta}{2} - \frac{k_2}{\sqrt{2r}} \sin \frac{\theta}{2} \right]$$

$$\tau_{nb} = \frac{k_1}{\sqrt{2r}} \sin \frac{\theta}{2} \cos \frac{\theta}{2} \cos \frac{3\theta}{2}$$

$$+ \frac{k_2}{\sqrt{2r}} \cos \frac{\theta}{2} [1 - \sin \frac{\theta}{2} \sin \frac{3\theta}{2}]$$

$$\tau_{nt} = - \frac{k_3}{\sqrt{2r}} \sin \frac{\theta}{2}$$

(1)

$$\tau_{bt} = \frac{k_3}{\sqrt{2r}} \cos \frac{\theta}{2}$$

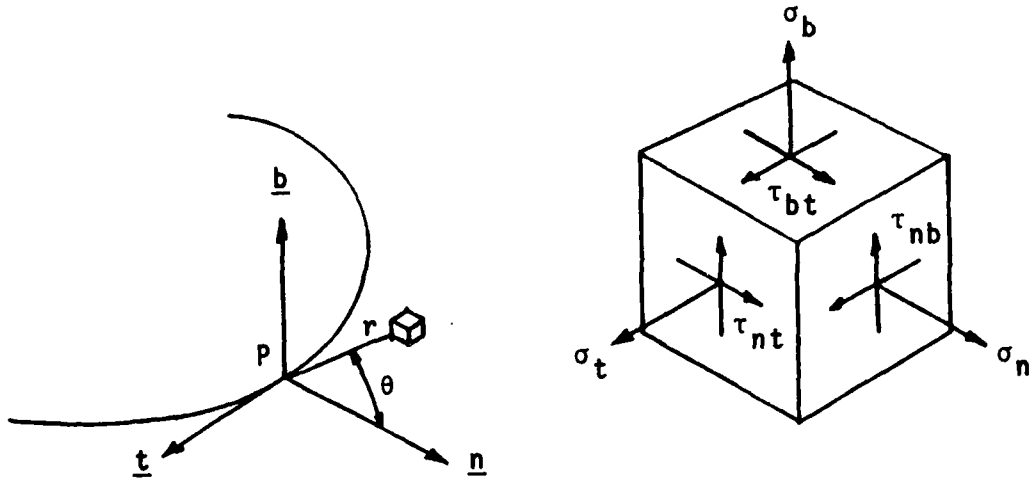


Figure 1: Crack front stresses in the normal plane.

These stresses act on an element with edges in the n, b, and t directions. The stresses on the plane, $\theta=0$ reduce to

$$\sigma_b = \frac{k_1}{\sqrt{2r}}, \quad \tau_{nb} = \frac{k_2}{\sqrt{2r}}, \quad \tau_{bt} = \frac{k_3}{\sqrt{2r}} \quad (2)$$

In all cases, k_1 , k_2 , and k_3 are to be evaluated at point P of the crack front. The expressions for the stresses omit terms of $O(1)$, which are finite at the crack front.

GEOMETRY

Consider two points, P_0 and P , on the crack front as shown in Figure 2. Regard P_0 as fixed and P as moving. Then

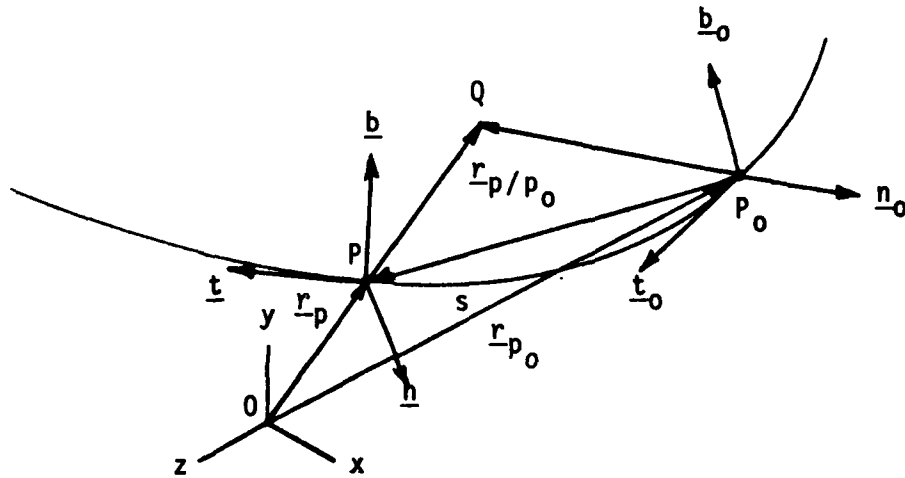


Figure 2: Vector triads at two points.

the position of P , \underline{r}_p , and the unit vectors, \underline{n} , \underline{b} , and \underline{t} may be regarded as functions of the arc length, s , from P_0 to P . It is shown in differential geometry [10] that

$$\begin{aligned} \frac{d\underline{r}_p}{ds} &= \underline{t} & \frac{d\underline{n}}{ds} &= \kappa \underline{t} + \tau \underline{b} \\ \frac{d\underline{b}}{ds} &= -\tau \underline{n} & \frac{d\underline{t}}{ds} &= -\kappa \underline{n} \end{aligned} \quad (3)$$

The sign of the curvature, κ , is opposite that in [10] because \underline{n} here points to the convex side of the curve when κ is positive. When the torsion, τ , is positive, \underline{n} and \underline{b} turn in the direction of a right-handed screw about \underline{t} as P moves in the

direction of \underline{t} .

If s is small, Taylor series expansions of the vectors about $s=0$ are

$$\begin{aligned}\underline{n} &= \underline{n}_0 + \left. \frac{d\underline{n}}{ds} \right|_{P_0} s + O(s^2) = \underline{n}_0 + (\kappa_0 \underline{t}_0 + \tau_0 \underline{b}_0) s \\ &\quad + O(s^2) \\ \underline{b} &= \underline{b}_0 + \left. \frac{d\underline{b}}{ds} \right|_{P_0} s + O(s^2) = \underline{b}_0 - \tau_0 \underline{n}_0 s + O(s^2) \\ \underline{t} &= \underline{t}_0 + \left. \frac{d\underline{t}}{ds} \right|_{P_0} s + O(s^2) = \underline{t}_0 - \kappa_0 \underline{n}_0 s + O(s^2) \\ \underline{r}_P &= \underline{r}_{P_0} + \left. \frac{d\underline{r}_P}{ds} \right|_{P_0} s + O(s^2) = \underline{r}_{P_0} + \underline{t}_0 s + O(s^2)\end{aligned}\tag{4}$$

where equations (3) have been used. The zero subscript indicates that the term is evaluated at P_0 .

The position of an arbitrary point Q may be expressed in two ways. In terms of its coordinates, n_0 , b_0 , and t_0 , in the reference frame at P_0 ,

$$\underline{r}_Q = \underline{r}_{P_0} + n_0 \underline{n}_0 + b_0 \underline{b}_0 + t_0 \underline{t}_0\tag{5}$$

Using the coordinates, n , b , and t , in the reference frame at P ,

$$\underline{r}_Q = \underline{r}_P + n \underline{n} + b \underline{b} + t \underline{t}\tag{6}$$

Equating (5) and (6) and using equations (4) the relation between the two sets of coordinates is found to be

$$n_0 = n - (\kappa_0 t + \tau_0 b)s + 0(s^2)$$

$$b_0 = b + \tau_0 ns + 0(s^2) \quad (7)$$

$$t_0 = t + (1 + \kappa_0 n)s + 0(s^2)$$

The direction cosines needed for transforming the stress components from one reference frame to the other may be expressed as in Table I. The elements in the table are cosines

Table I: Direction cosines of the transformation

	\underline{n}_0	\underline{b}_0	\underline{t}_0
\underline{n}	1	$\tau_0 s$	$\kappa_0 s$
\underline{b}	$-\tau_0 s$	1	0
\underline{t}	$-\kappa_0 s$	0	1

of the angles between the two sets of unit vectors. These are easily obtained from equations (4). Note that terms of $0(s^2)$ have been omitted from Table I.

TRANSFORMATION OF COORDINATES

Suppose the point Q of Figure 2 is the location of the elements shown in Figures 1 and 3. From Figures 1 and 3, the coordinates of Q, which are related by equations (7), may be

$$|\phi_0| \leq \pi/2$$

$$|\theta_0| \leq \pi$$

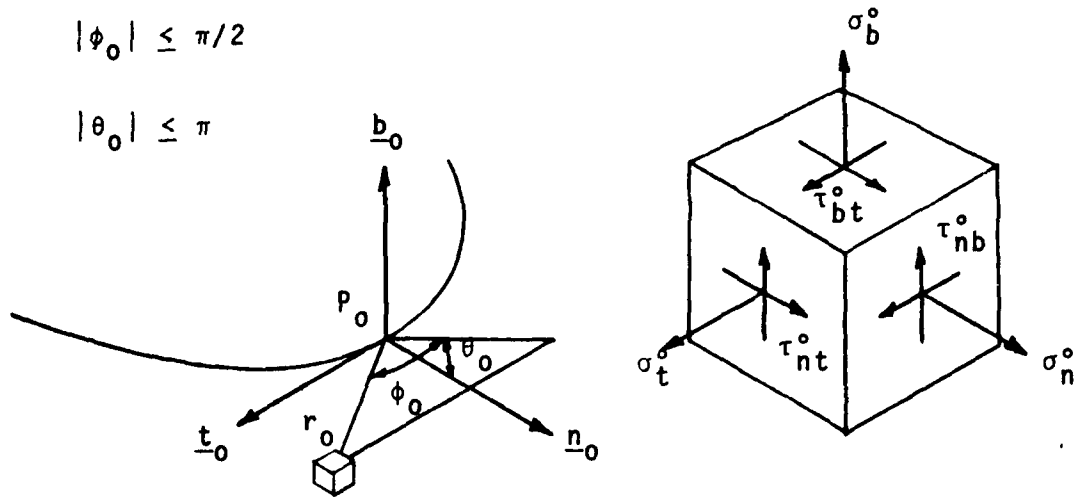


Figure 3: Crack front stresses in an arbitrary position.

written as

$$\begin{aligned}
 n &= r \cos \theta & n_0 &= r_0 \cos \phi_0 \cos \theta_0 \\
 b &= r \sin \theta & b_0 &= r_0 \cos \phi_0 \sin \theta_0 \\
 t &= 0 & t_0 &= r_0 \sin \phi_0
 \end{aligned}
 \tag{8}$$

Then equations (7) become

$$r_0 \cos\phi_0 \cos\theta_0 = r \cos\theta - \tau_0 r \sin\theta s + 0(s^2)$$

$$r_0 \cos\phi_0 \sin\theta_0 = r \sin\theta + \tau_0 r \cos\theta s + 0(s^2) \quad (9)$$

$$r_0 \sin\phi_0 = (1 + \kappa_0 r \cos\theta)s + 0(s^2)$$

For the present investigation, P_0 and the spherical coordinates, r_0 , θ_0 , and ϕ_0 , are regarded as given. Equations (9) are then used to determine r , θ , and s . That is, the position of the point P such that Q lies in the normal plane at P is to be determined. The first two of equations (9) give

$$r \sin\theta = r_0 \cos\phi_0 [\sin\theta_0 - \tau_0 \cos\theta_0 s] + 0(s^2) \quad (10)$$

$$r \cos\theta = r_0 \cos\phi_0 [\cos\theta_0 + \tau_0 \sin\theta_0 s] + 0(s^2)$$

and the third becomes

$$r_0 \sin\phi_0 = (1 + \kappa_0 r_0 \cos\phi_0 \cos\theta_0)s + 0(s^2) \quad (11)$$

Equation (11) has the solution

$$s = r_0 \sin\phi_0 + 0(r_0^2) \quad (12)$$

and equations (10) become

$$r \sin \theta = r_0 \cos \phi_0 \sin \theta_0 + O(r_0^2) \quad (13)$$

$$r \cos \theta = r_0 \cos \phi_0 \cos \theta_0 + O(r_0^2)$$

In view of equations (13), the coordinates r and θ are

$$r = r_0 \cos \phi_0 + O(r_0^2) \quad (14)$$

$$\theta = \theta_0 + O(r_0)$$

From these, one obtains such results as

$$\frac{1}{\sqrt{2r}} = \frac{1}{\sqrt{2r_0 \cos \phi_0}} [1 + O(r_0)] \quad (15)$$

$$\sin \theta = \sin \theta_0 + O(r_0), \quad \cos \theta = \cos \theta_0 + O(r_0)$$

for use in equations (1).

TRANSFORMATION OF STRESS

The two sets of stress components shown in Figures 1 and 3 both describe the state of stress at the same point Q .

Thus they are related by the standard transformation formulas for stress. For example,

$$\begin{aligned}
\sigma_n^0 &= l_{nn}^2 \sigma_n + l_{nb}^2 \sigma_b + l_{nt}^2 \sigma_t + 2l_{nn}l_{nb}\tau_{nb} \\
&+ 2l_{nn}l_{nt}\tau_{nt} + 2l_{nb}l_{nt}\tau_{bt} \\
\tau_{nb}^0 &= l_{nn}l_{bn}\sigma_n + l_{nb}l_{bb}\sigma_b + l_{nt}l_{bt}\sigma_t
\end{aligned}
\tag{16}$$

$$+ 2l_{nn}l_{bb}\tau_{nb} + 2l_{nn}l_{bt}\tau_{nt} + 2l_{nb}l_{bt}\tau_{bt}$$

where $l_{ab} = \underline{a}_0 \cdot \underline{b}$ is the cosine of the angle between the \underline{a}_0 direction and the \underline{b} direction. These are shown in Table I, where the first subscript on l_{ab} indicates the proper column and the second, the row.

The result for σ_n^0 is given to show the order of approximation involved in the stress transformation due to neglecting terms in the direction cosines.

$$\sigma_n^0 = \sigma_n - 2(\kappa_0 \tau_{nt} + \tau_0 \tau_{nb})s + 0(s^2) \tag{17}$$

Similar results can be written for the other stress components, but since s is given by equation (12), the linear terms in s are of the same order of magnitude as the terms neglected in equations (1). Therefore, to the order of accuracy required,

$$\begin{aligned}
\sigma_n^0 &= \sigma_n + 0(s) & \tau_{nb}^0 &= \tau_{nb} + 0(s) \\
\sigma_b^0 &= \sigma_b + 0(s) & \tau_{nt}^0 &= \tau_{nt} + 0(s) \\
\sigma_t^0 &= \sigma_t + 0(s) & \tau_{bt}^0 &= \tau_{bt} + 0(s)
\end{aligned}
\tag{18}$$

LOCAL STRESS FIELD IN SPHERICAL COORDINATES

The stress components in Figure 3 can be evaluated after one additional consideration. The stress intensity factors in equations (1) are to be evaluated at point P. However, Taylor series expansions can be used to relate these values to the values at point P_0 . Thus,

$$\begin{aligned}k_1 &= k_1^0 + O(s) \\k_2 &= k_2^0 + O(s) \\k_3 &= k_3^0 + O(s)\end{aligned}\tag{19}$$

By assembling together equations (1), (12), (14), (15), (18), and (19), the desired result is obtained.

$$\begin{aligned}\sigma_n^0 &= \frac{k_1^0}{\sqrt{2r_0 \cos \phi_0}} \cos \frac{\theta_0}{2} \left[1 - \sin \frac{\theta_0}{2} \sin \frac{3\theta_0}{2} \right] \\&\quad - \frac{k_2^0}{\sqrt{2r_0 \cos \phi_0}} \sin \frac{\theta_0}{2} \left[2 + \cos \frac{\theta_0}{2} \cos \frac{3\theta_0}{2} \right] \\ \sigma_b^0 &= \frac{k_1^0}{\sqrt{2r_0 \cos \phi_0}} \cos \frac{\theta_0}{2} \left[1 + \sin \frac{\theta_0}{2} \sin \frac{3\theta_0}{2} \right] \\&\quad + \frac{k_2^0}{\sqrt{2r_0 \cos \phi_0}} \sin \frac{\theta_0}{2} \cos \frac{\theta_0}{2} \cos \frac{3\theta_0}{2}\end{aligned}$$

$$\begin{aligned}
\sigma_t^0 &= 2\nu \left[\frac{k_1^0}{\sqrt{2r_0 \cos \phi_0}} \cos \frac{\theta_0}{2} - \frac{k_2^0}{\sqrt{2r_0 \cos \phi_0}} \sin \frac{\theta_0}{2} \right] \\
\tau_{nb}^0 &= \frac{k_1^0}{\sqrt{2r_0 \cos \phi_0}} \sin \frac{\theta_0}{2} \cos \frac{\theta_0}{2} \cos \frac{3\theta_0}{2} \\
&\quad + \frac{k_2^0}{\sqrt{2r_0 \cos \phi_0}} \cos \frac{\theta_0}{2} \left[1 - \sin \frac{\theta_0}{2} \sin \frac{3\theta_0}{2} \right] \\
\tau_{nt}^0 &= - \frac{k_3^0}{\sqrt{2r_0 \cos \phi_0}} \sin \frac{\theta_0}{2} \\
\tau_{bt}^0 &= \frac{k_3^0}{\sqrt{2r_0 \cos \phi_0}} \cos \frac{\theta_0}{2}
\end{aligned} \tag{20}$$

In equations (20), terms which remain finite as $r_0 \rightarrow 0$ are omitted.

Thus, the spherical coordinates of Figure 3 result in a simple form for the crack front stress singularity. It should be noted that, to the order of approximation used, the stresses on the element of Figure 3 are the same as those on an element in the normal ($\underline{n}_0 \underline{b}_0$) plane located a distance $r_0 \cos \phi_0$ from P_0 and an angle θ_0 from \underline{n}_0 . The more complicated form resulting from the choice of coordinates used in [6,9] is given in Appendix I.

STRAIN ENERGY DENSITY

For plane problems, the strain energy density fracture criterion [8] states that crack growth is toward the point

on a circle centered at the crack tip which has the smallest strain energy density. Furthermore, the growth begins when this smallest value of the strain energy density reaches the allowable value for the material.

A similar criterion has been stated [9] for three-dimensional problems. Each point of the crack front must be considered separately. A small sphere, centered at a particular point of the crack front, is used to replace the circle in the two-dimensional case. The criterion states that crack growth is directed along the line from the center of the sphere to the point on the sphere with the smallest strain energy density. The collection of these lines, one for each point of the crack front, defines the new crack surface. Growth along these directions begins when the value of minimum strain energy density reaches the maximum which the material will tolerate.

In use, since some points fail before others, it is convenient to imagine an increment of crack growth proportional in length to the value of minimum strain energy density at each point. Thus, the points failing first have more new crack surface adjacent to them. The usual warning [11,12] that the calculations apply only to the first crack growth from the initial geometry is appropriate. For very brittle materials, it has been noted [11] that predictions based on the initial crack geometry agree well with experiment for large amounts of crack growth.

Since the form of equations (20) is so much like the two-dimensional result, much use can be made of [8]. The strain energy density can, in fact, be written easily as

$$\frac{dW}{dV} = \frac{S}{r_0 \cos \phi_0} + 0(1) \quad (21)$$

where

$$S = a_{11}(k_1^0)^2 + 2a_{12}k_1^0k_2^0 + a_{22}(k_2^0)^2 + a_{33}(k_3^0)^2 \quad (22)$$

The coefficients in equation (22) are exactly the same as in [8].

$$\begin{aligned} 16 Ga_{11} &= (3 - 4\nu - \cos \theta_0)(1 + \cos \theta_0) \\ 16 Ga_{12} &= 2 \sin \theta_0 (\cos \theta_0 - 1 + 2\nu) \\ 16 Ga_{22} &= 4(1-\nu)(1 - \cos \theta_0) + (3 \cos \theta_0 - 1)(1 + \cos \theta_0) \\ 16 Ga_{33} &= 4 \end{aligned} \quad (23)$$

where G and ν are the shear modulus and Poisson's ratio, respectively.

When dependence on the angle ϕ_0 is analyzed, it is seen that the minimum of equation (21) occurs in the normal plane,

$$\phi_0^* = 0 \quad (24)$$

The remainder of the analysis is similar in some ways to that in [8]. Given the stress intensity factors, one computes the angle, θ_0^* which minimizes equation (22). The minimum value is denoted by S^* . Then crack growth occurs when

$$S^* = S_{cr} = \frac{1-2\nu}{4G} k_{Ic}^2 \quad (25)$$

in the direction defined by $\phi_0 = \phi_0^* = 0$ and $\theta_0 = \theta_0^*$. The plane strain fracture toughness denoted here by k_{Ic} is equal to that defined by ASTM divided by $\sqrt{\pi}$.

The results differ from two-dimensional analyses by virtue of the fact that the stress intensity factors, in general, vary from point to point along the crack front. Thus, the new crack surface is generally a warped surface of the type shown in [6,9].

The problem of uniform tension of an embedded elliptical crack is presented as an example in Appendix II. This problem has been discussed in [6,9], but Appendix II contains several results correcting the details of [6,9].

APPENDIX I

Suppose the point Q at which the stresses of Figure 3 are to be determined is located by the spherical coordinates shown in Figure 4. The ranges of the angles θ_1 , ϕ_1 are not the con-

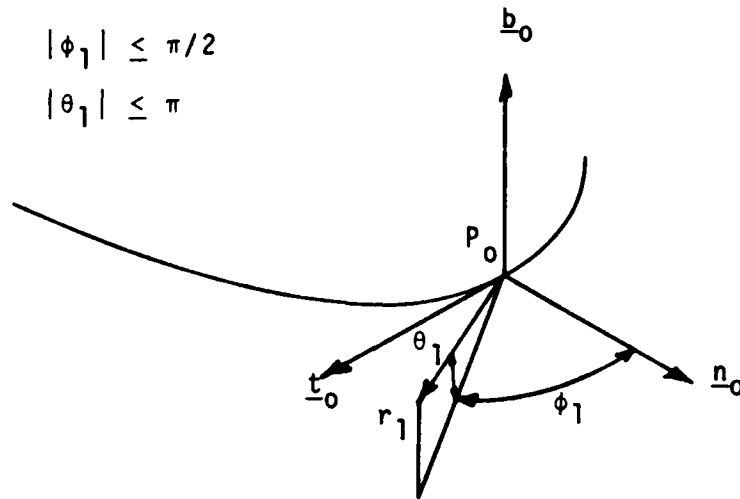


Figure 4: Alternative spherical coordinates.

ventional ones, but are chosen so that in the normal ($\underline{n}_0 \underline{b}_0$) plane the two-dimensional form of the stress singularity is recovered.

In the transformation of coordinates, equations (8) are replaced by

$$\begin{aligned}
 n_0 &= r_1 \cos \theta_1 \cos \phi_1 \\
 b_0 &= r_1 \sin \theta_1 \\
 t_0 &= r_1 \cos \theta_1 \sin \phi_1
 \end{aligned}
 \tag{26}$$

Then it is found that

$$\begin{aligned} s &= r_1 \cos\theta_1 \sin\phi_1 + O(r_1^2) \\ r \sin\theta &= r_1 \sin\theta_1 + O(r_1^2) \\ r \cos\theta &= r_1 \cos\theta_1 \cos\phi_1 + O(r_1^2) \end{aligned} \tag{27}$$

Therefore,

$$\begin{aligned} \tan\theta &= \frac{\tan\theta_1}{\lambda} \\ r &= r_1 \lambda \kappa \cos\theta_1 \end{aligned} \tag{28}^*$$

where

$$\begin{aligned} \lambda &= \cos\phi_1 \\ \kappa &= \operatorname{sgn}(\cos\theta_1) \sqrt{1 + \left(\frac{\tan\theta_1}{\lambda}\right)^2} \end{aligned} \tag{29}^{**}$$

The definition of λ in equations (29) differs from that in [6,9] because of an error in determining the relationship between the elliptical coordinates and the spherical coordinates

* The terms omitted in this and subsequent equations are all one order of magnitude smaller than the last term written.

** The symbol for curvature is also used here to make comparisons with [6,9] easier. There should be no confusion because curvature is contained nowhere in Appendix I.

near the crack front. Equation (29) is the correct form to use.

Equations (28) and (29) allow one to compute the terms required in equations (1). Thus, one has

$$\begin{aligned}
 \tan \theta &= \operatorname{sgn}(\tan \theta_1) \sqrt{\kappa^2 - 1} \\
 \sin \theta &= \operatorname{sgn}(\tan \theta_1) \frac{1}{\kappa} \sqrt{\kappa^2 - 1} \\
 \cos \theta &= \frac{1}{\kappa} \\
 \sin \frac{\theta}{2} &= \operatorname{sgn}(\sin \theta_1) \sqrt{\frac{\kappa - 1}{2\kappa}} \\
 \cos \frac{\theta}{2} &= \sqrt{\frac{\kappa + 1}{2\kappa}} \\
 \sin \frac{3\theta}{2} &= \operatorname{sgn}(\sin \theta_1) \frac{2 + \kappa}{\kappa} \sqrt{\frac{\kappa - 1}{2\kappa}} \\
 \cos \frac{3\theta}{2} &= \frac{2 - \kappa}{\kappa} \sqrt{\frac{\kappa + 1}{2\kappa}} \\
 \frac{1}{\sqrt{2r}} \sin \frac{\theta}{2} &= \frac{1}{\sqrt{2r_1}} \frac{\operatorname{sgn}(\sin \theta_1)}{|\kappa|} \sqrt{\frac{\kappa - 1}{2\lambda \cos \theta_1}} \\
 \frac{1}{\sqrt{2r}} \cos \frac{\theta}{2} &= \frac{1}{\sqrt{2r_1}} \frac{1}{|\kappa|} \sqrt{\frac{\kappa + 1}{2\lambda \cos \theta_1}}
 \end{aligned} \tag{30}$$

The stress field obtained by substituting equations (30) into equations (1) and using equations (18), (19), and (27) is

$$\begin{aligned}
\sigma_n^0 &= \frac{k_1^0}{\sqrt{2r_1}} (\kappa^2 - \kappa + 2)A - \frac{k_2^0}{\sqrt{2r_1}} (3\kappa^2 + \kappa + 2)B \\
\sigma_b^0 &= \frac{k_1^0}{\sqrt{2r_1}} (3\kappa^2 + \kappa - 2)A - \frac{k_2^0}{\sqrt{2r_1}} (\kappa^2 - \kappa - 2)B \\
\sigma_t^0 &= 2\nu \left[\frac{k_1^0}{\sqrt{2r_1}} 2\kappa^2 A - \frac{k_2^0}{\sqrt{2r_1}} 2\kappa^2 B \right] \\
\tau_{nb}^0 &= - \frac{k_1^0}{\sqrt{2r_1}} (\kappa^2 - \kappa - 2)B + \frac{k_2^0}{\sqrt{2r_1}} (\kappa^2 - \kappa + 2)A \\
\tau_{nt}^0 &= - \frac{k_3^0}{\sqrt{2r_1}} 2\kappa^2 B \\
\tau_{bt}^0 &= \frac{k_3^0}{\sqrt{2r_1}} 2\kappa^2 A
\end{aligned} \tag{31}$$

where

$$A = \frac{1}{2|\kappa|^3} \sqrt{\frac{\kappa+1}{2\lambda \cos \theta_1}}, \quad B = \frac{\operatorname{sgn}(\sin \theta_1)}{2|\kappa|^3} \sqrt{\frac{\kappa-1}{2\lambda \cos \theta_1}} \tag{32}$$

Except for the correction of λ (equation (29)) and a more precise treatment of signs, equations (31) agree with those of [6,9].

The complicated form of equations (31) makes it difficult to find, except by numerical analysis, that the minimum strain energy density occurs when $\phi_1 = 0$. The form of equations (20) makes the result obvious.

APPENDIX II: ELLIPTICAL CRACK

The mixed mode loading of an infinite elastic body containing a flat elliptical crack is accomplished as in Figure 5 by inserting the crack at an angle to the direction of a

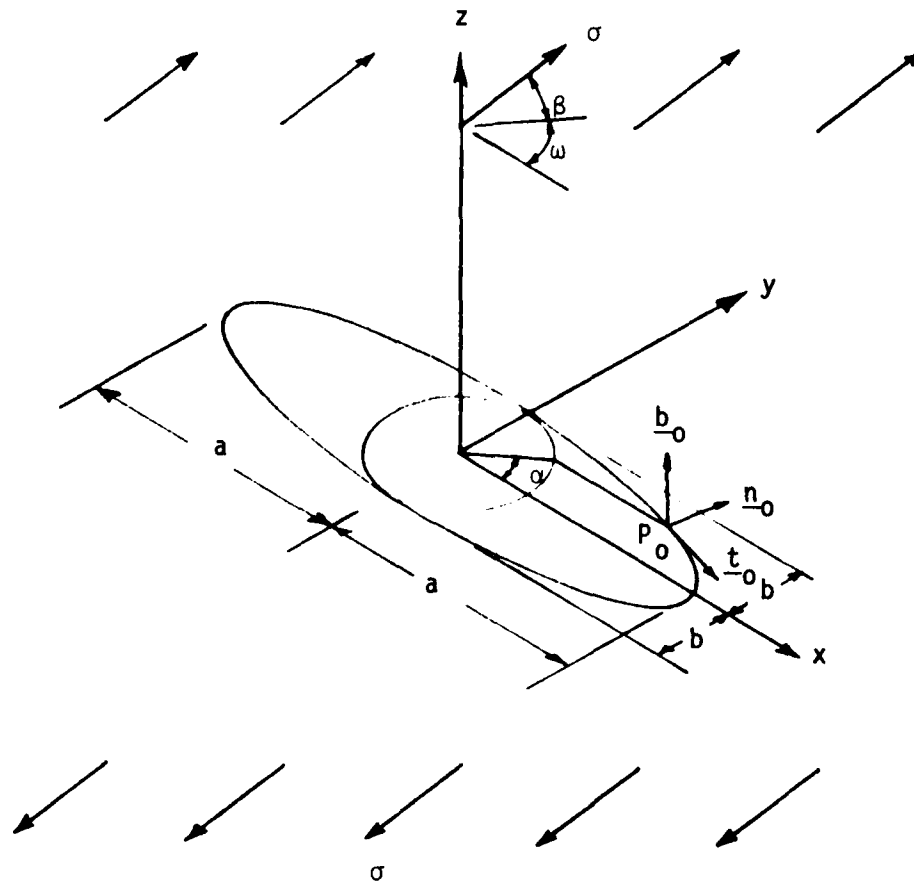


Figure 5: Elliptical crack at an angle to a field of uniform tension in an infinite material.

field of uniform tension. The coordinates of point P_0 on the ellipse are given in terms of the parametric angle, α , by

$$x = a \cos \alpha, y = b \sin \alpha \quad (33)$$

The stress intensity factors at point P_0 [7] are

$$k_1^0 = \frac{\sigma \sqrt{a_e}}{E(k)} \sin^2 \beta$$

$$k_2^0 = \sigma \sqrt{a_e} k' k^2 \frac{a}{a_e} \sin \beta \cos \beta \left[\frac{\sin \alpha \sin \omega}{(k^2 + \nu k'^2) E(k) - \nu k'^2 K(k)} + \frac{k' \cos \alpha \cos \omega}{(k^2 - \nu) E(k) + \nu k'^2 K(k)} \right] \quad (34)$$

$$k_3^0 = (1 - \nu) \sigma \sqrt{a_e} k' k^2 \frac{a}{a_e} \sin \beta \cos \beta \left[- \frac{k' \cos \alpha \sin \omega}{(k^2 + \nu k'^2) E(k) - \nu k'^2 K(k)} + \frac{\sin \alpha \cos \omega}{(k^2 - \nu) E(k) + \nu k'^2 K(k)} \right]$$

where $a_e = b \sqrt{1 - k^2 \cos^2 \alpha}$

$$k' = \frac{b}{a} \quad k = \sqrt{1 - \frac{b^2}{a^2}}$$

and $K(k)$ and $E(k)$ are complete elliptic integrals of the first and second kinds, respectively.

These stress intensity factors can be substituted into equation (22), and the fracture angle θ_0^* determined for various angles of loading, β and ω , crack diameter ratios, b/a , and positions on the crack front, α . The point of the crack

front with the largest value of the minimum S^* will control the load required to cause failure, σ_{cr} . The value of this critical applied stress is obtained from equation (25).

Several results in [9] are modified by these calculations. Table 9-1^{*} is no longer applicable since the minimum value of energy density occurs in the normal plane^{**}. Table 1, containing corrected values of Table 9-2, shows the direction of minimum strain energy density corresponding to tensile loading for various points along the crack front. Also given are the normalized minimum values of the strain energy density and its distortional (S_d) and dilatational (S_v) parts. Corrected values for Table 9-3 are given in Table 2. Since the correct values of the minima, S^* , are larger than those reported in [9], the failure loads will be smaller than in [9].

Figure 6 shows the direction of crack growth at various points of the crack front (specified by α) for $b/a = 0.5$. The loads are applied symmetrically with respect to the xz -plane. As a result, the ends of the minor axis ($\alpha = 90^\circ$) are undergoing Mode I and III deformation only, and the crack grows straight ahead under tension. Other values of the fracture angle are given as functions of the angle of inclination of

* The labels, Table 9-1, Figure 9-1, etc., will be used to designate Table 1, Figure 1, etc., in reference [9]. Labels without the 9-prefix refer to tables and figures in this Report.

** In the notation of [9], $\phi_0 = 0$.

Table 1. Fracture angles, θ_0^* , and S^* for $b/a = 0.5$,
 $\nu = 0.33$, $\omega=0$, and $\beta = 60^\circ$. (Tensile loading)

α	θ_0^*	$16GS^*/\sigma^2b$	$16GS_d^*/\sigma^2b$	$16GS_v^*/\sigma^2b$
0	-47.55°	0.4613	0.1208	0.3405
15°	-44.85°	0.5015	0.1535	0.3480
30°	-38.50°	0.5991	0.2291	0.3701
45°	-30.58°	0.7144	0.3144	0.3999
60°	-21.56°	0.8171	0.3890	0.4280
75°	-11.29°	0.8870	0.4394	0.4476
90°	0	0.9118	0.4572	0.4545

Table 2. Fracture angles, θ_0^* , and S^* for $b/a = 0.5$,
 $\nu = 0.33$, $\omega=0$, and $\beta = 60^\circ$. (Compressive loading)

α	θ_0^*	$16GS^*/\sigma^2b$	$16GS_d^*/\sigma^2b$	$16GS_v^*/\sigma^2b$
0	124.78°	0.0884	0.0778	0.01056
15°	128.24°	0.1168	0.1095	0.00730
30°	136.47°	0.1851	0.1823	0.00272
45°	146.56°	0.2648	0.2643	0.00059
60°	157.35°	0.3355	0.3355	0.00006
75°	168.55°	0.3835	0.3835	0.00000
90°	180.00°	0.4004	0.4004	0

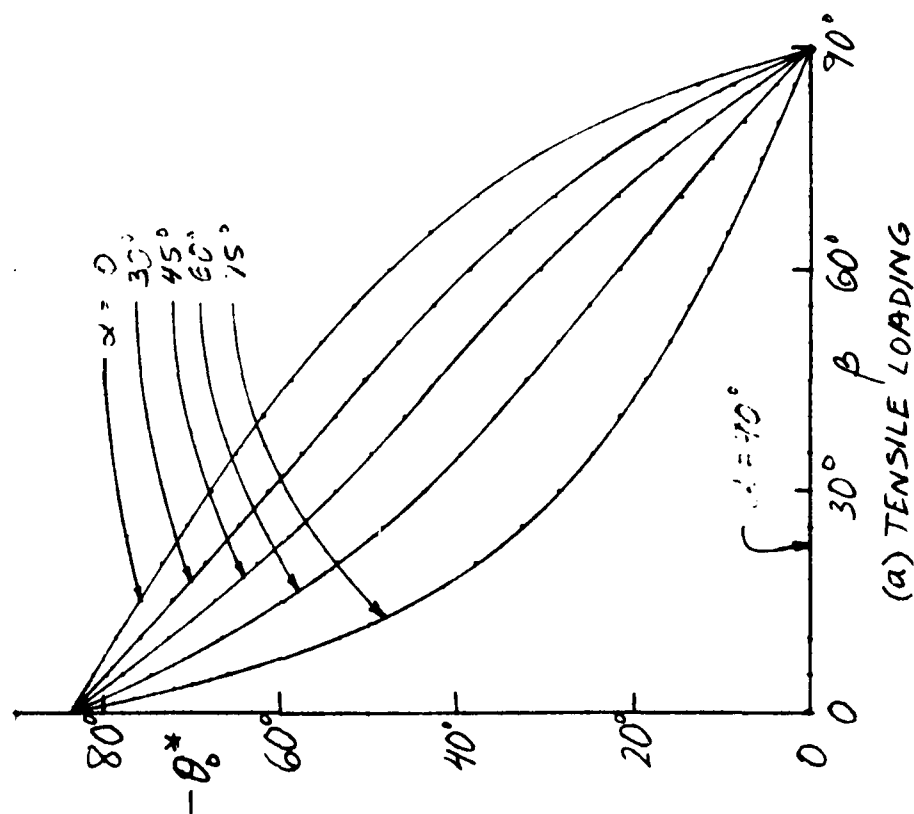
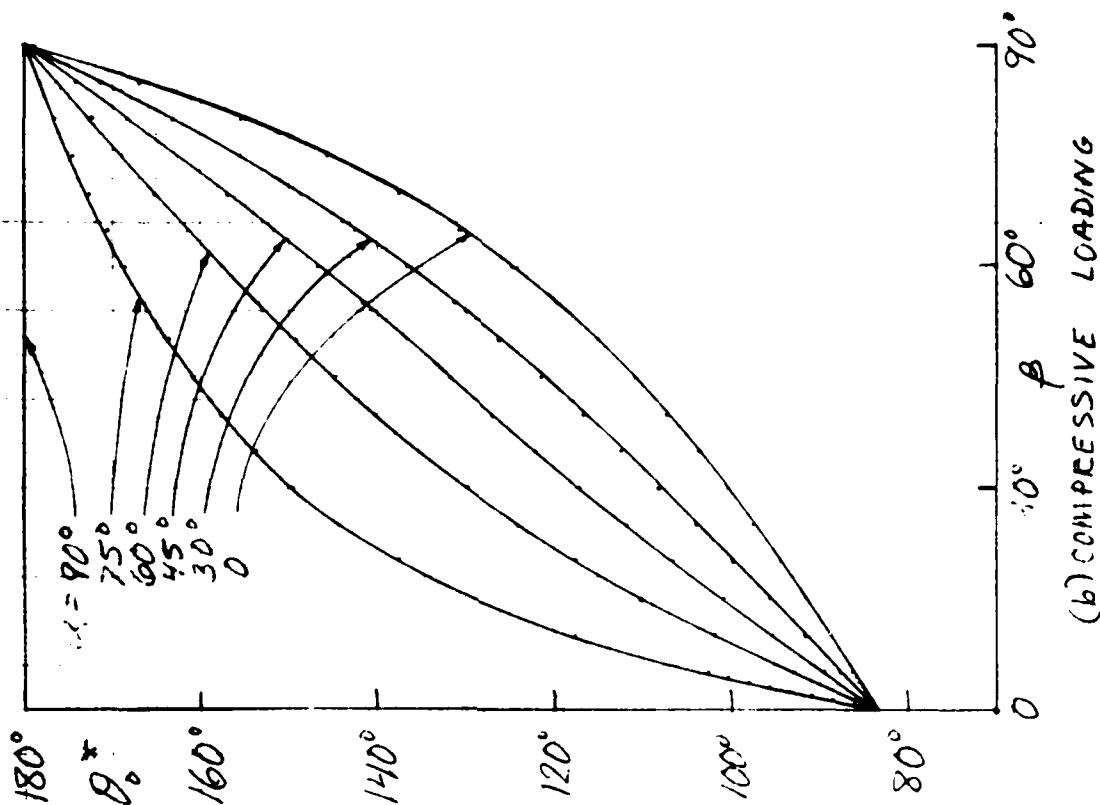


FIG. 6: FRACTURE ANGLES AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS POSITIONS AND $b/a = 0.5$, $\nu = 0.33$, $\gamma = 0$.

the load to the plane of the crack. As expected, the fracture angle is zero when the load is perpendicular to the crack ($\beta = 90^\circ$). Figure 6a should be contrasted to Figure 9-4, and 6b to 9-14. The curves in [9] show very different behavior near the ends of the minor axis. Similar statements can be made about Figure 7 in comparison to Figures 9-5 and 9-15. It shows fracture angles for a longer elliptical crack, $b/a = 0.1$.

Figure 8 shows the influence of the length of the ellipse on fracture angle at the location, $\alpha = 30^\circ$. The longer ellipses approach tunnel cracks (two-dimensional) which for $\omega=0$ are under Mode I and III loading only. As would be expected for this case, the fracture angles approach zero for tensile loading. Again, the curves in Figure 8 are distinctly different from Figures 9-6 and 9-7 for the smaller values of b/a .

Fracture angles for several values of the angle, ω , between the xz -plane and the plane of symmetry of the loading are shown in Figure 9. These angles give the direction in which fracture occurs if it occurs at the ends of the minor axis as is the case for Figures 13 and 14. Figures 9-7 and 9-17 show the same curves as Figure 9 because [9] chose to put ϕ_0 equal to zero, which, to be consistent with other calculations in [9], should have been zero only for $\omega=0$ and 90° . As verified in this Report, the fracture always occurs in the normal plane, and therefore, inadvertently, Figures 9-7 and 9-17 are correct.

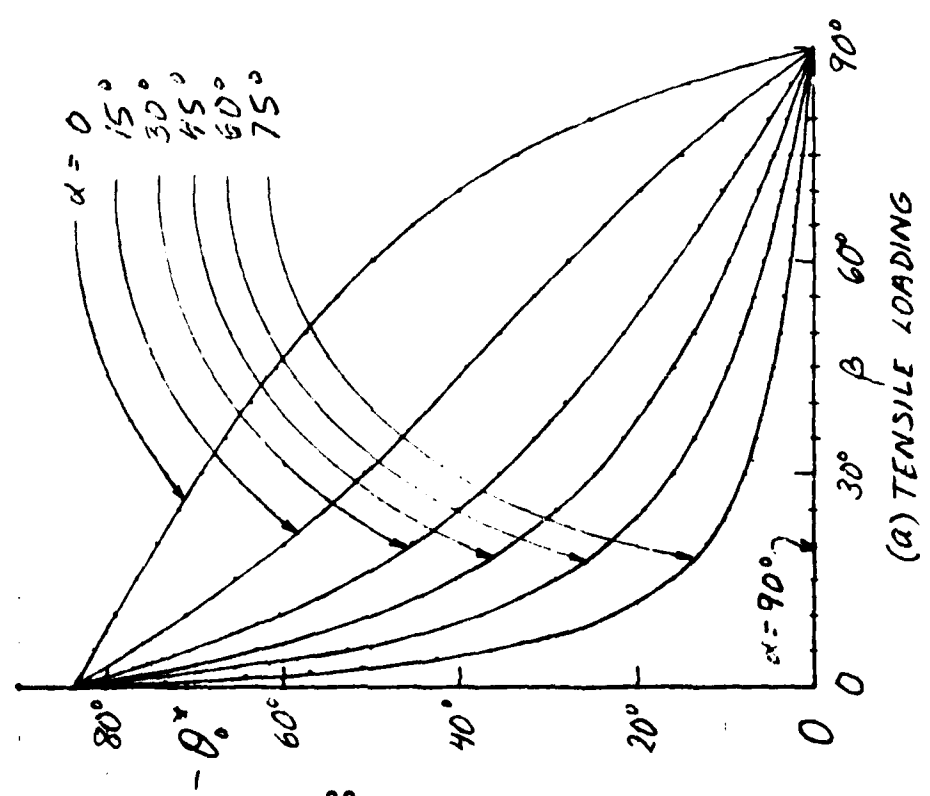
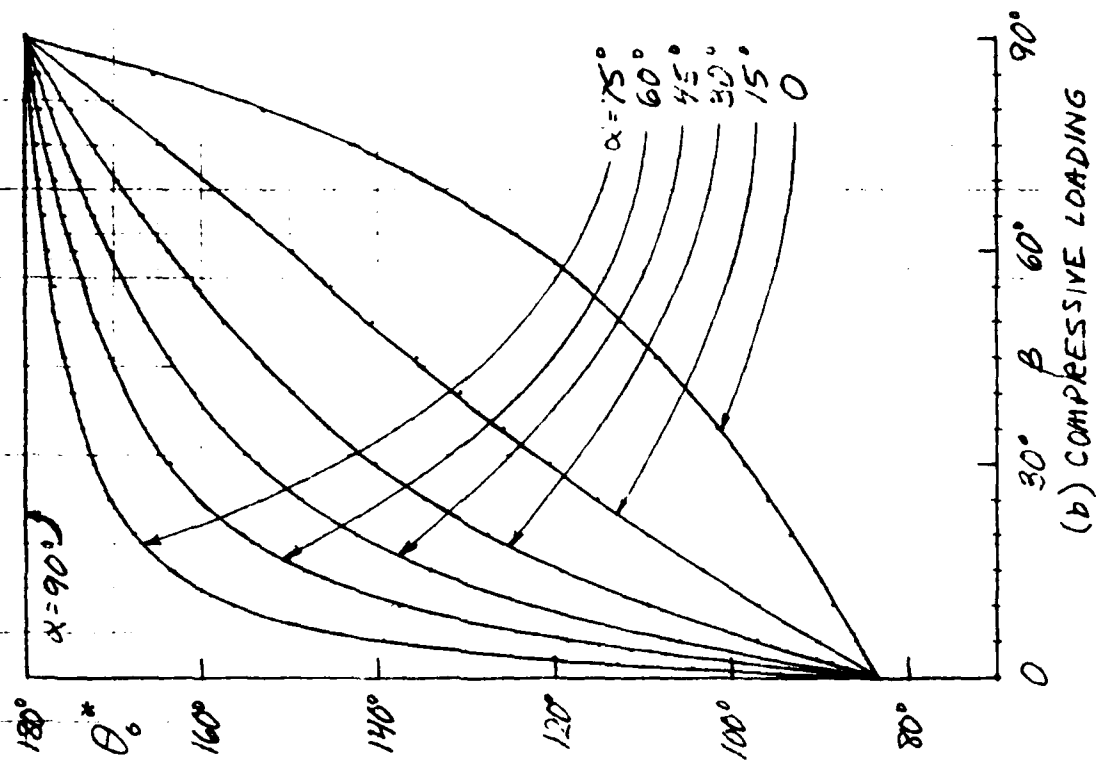


FIG. 7: FRACTURE ANGLES AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS POSITIONS AND $b/a = 0.1$, $\gamma = 0.33$, $\sigma_1 = 0$.

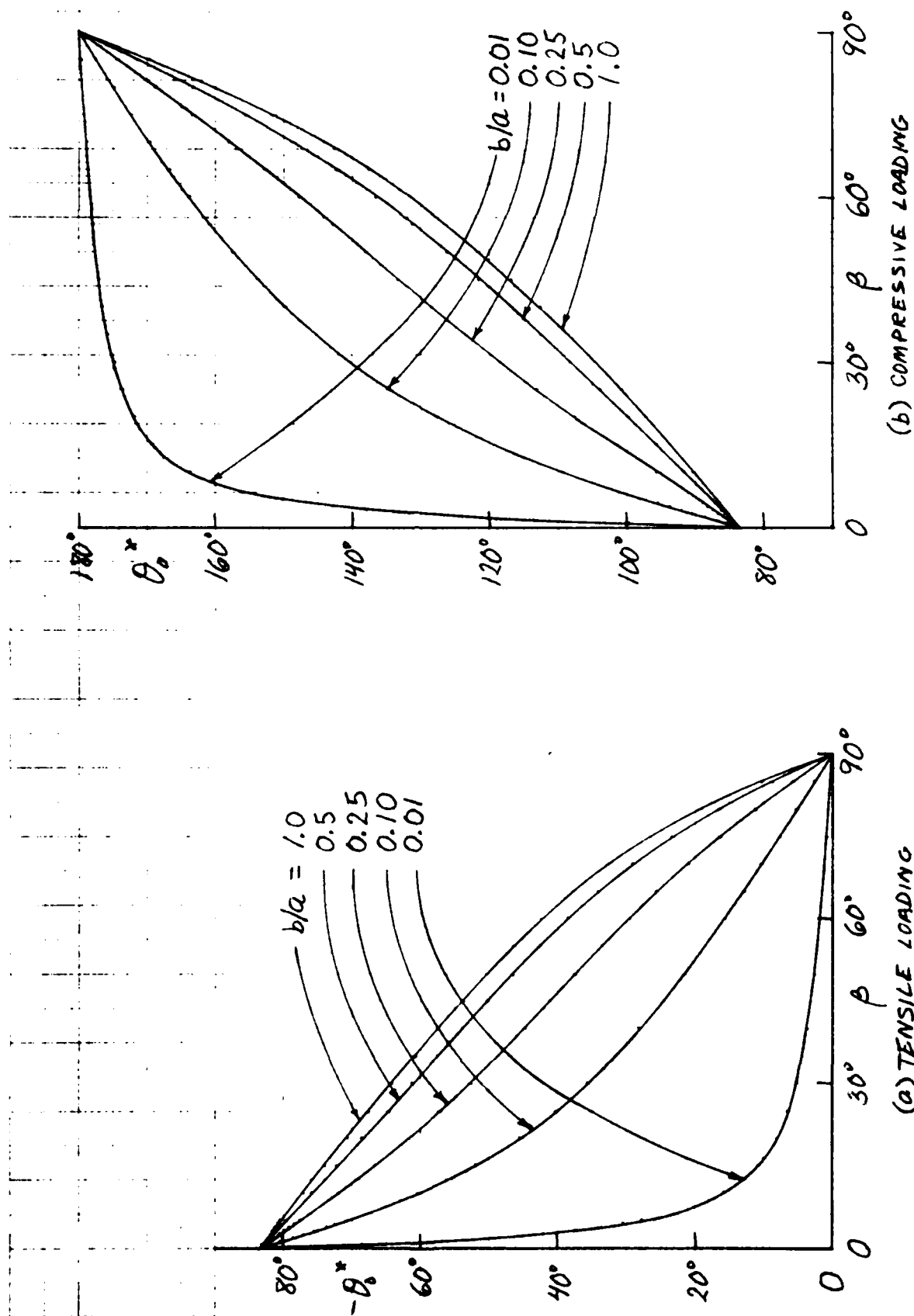


FIG. 8: FRACTURE ANGLES AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS CRACK SHAPES AND $\alpha = 30^\circ$, $\nu = 0.33$, $\omega = 0$.

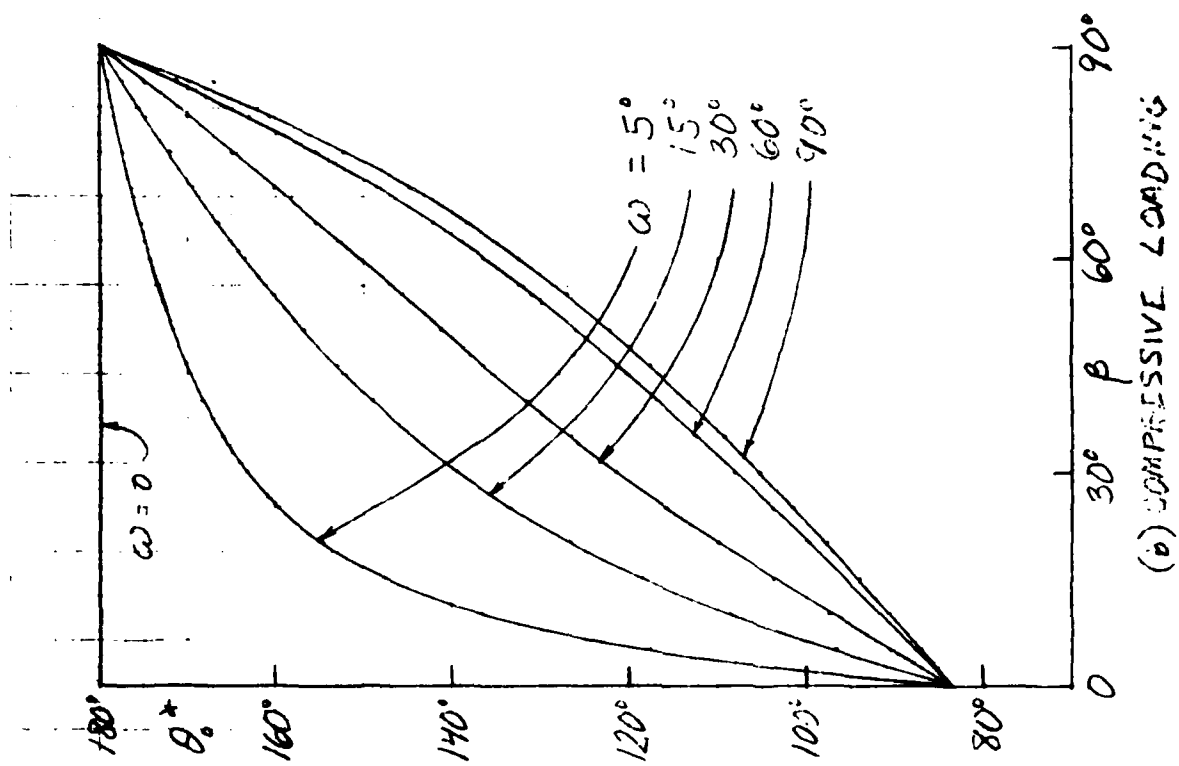
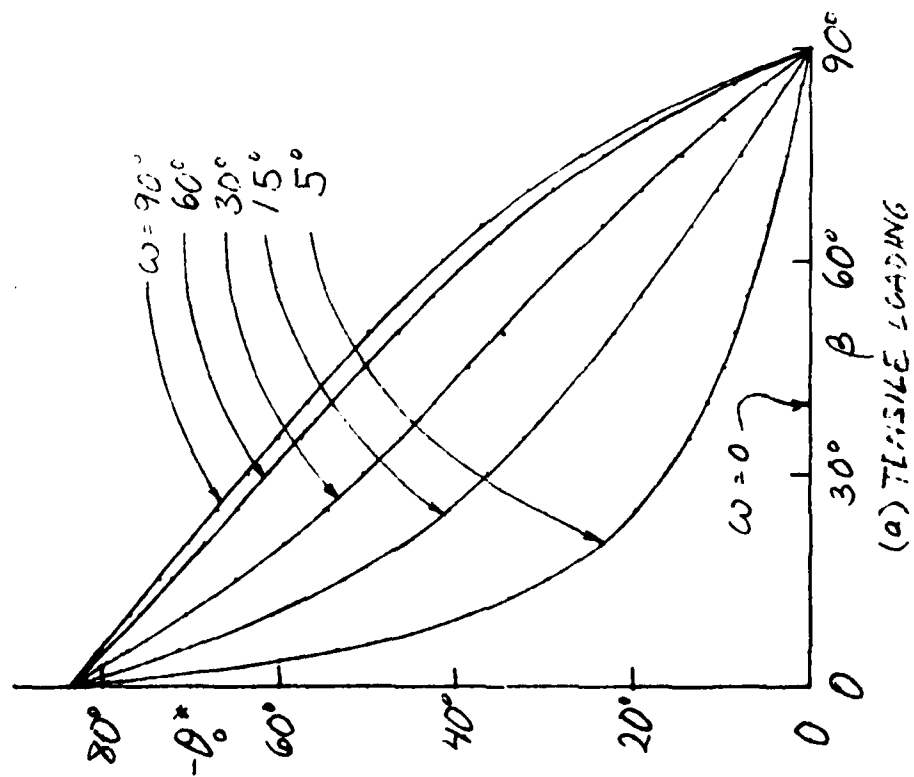


FIG. 9: FRACTURE ANGLES AS FUNCTIONS OF LOADING ANGLE FOR TENSILE AND COMPRESSIVE LOADING. $\nu = 0.33$, $\alpha = 90^\circ$.

Figures 10, 11, and 12 give the values of minimum strain energy density for various values of the parameters. These curves may be interpreted as giving

$$S^* = F \frac{\sigma^2 b}{16G} \quad (35)$$

where S^* is the minimum strain energy density, and F , as shown in the figures, is a function of α , β , ω , ν , and b/a .

The case of a narrow ellipse ($b/a = 0.1$) with load applied so that $\omega=0$ is shown in Figure 10. The curves in Figure 9-8 and 9-18 are qualitatively similar, but, except for $\alpha=0$ and 90° , there are large differences. The case of tensile loading shows peaks for $\beta \approx 55^\circ$. This indicates that failure is more likely to occur when the crack and load make this angle than when they are perpendicular. This type of result, already pointed out in [8,9], requires rethinking of conventional design procedures which consider the worst case to be the one for $\beta = 90^\circ$. Compressive loading produces peak values of S^* at $\beta \approx 45^\circ$ and zero values at $\beta=0$ and 90° . This implies that extremely large loads (which would cause general yielding and/or crushing) would be required to cause failure in the latter two cases.

Figure 11 shows the effect of b/a on S^* . For nearly circular cracks, there is no peak under tension until $\beta = 90^\circ$. Therefore, penny-shaped cracks are in the most detrimental position when normal to the load. When the loads are compressive,

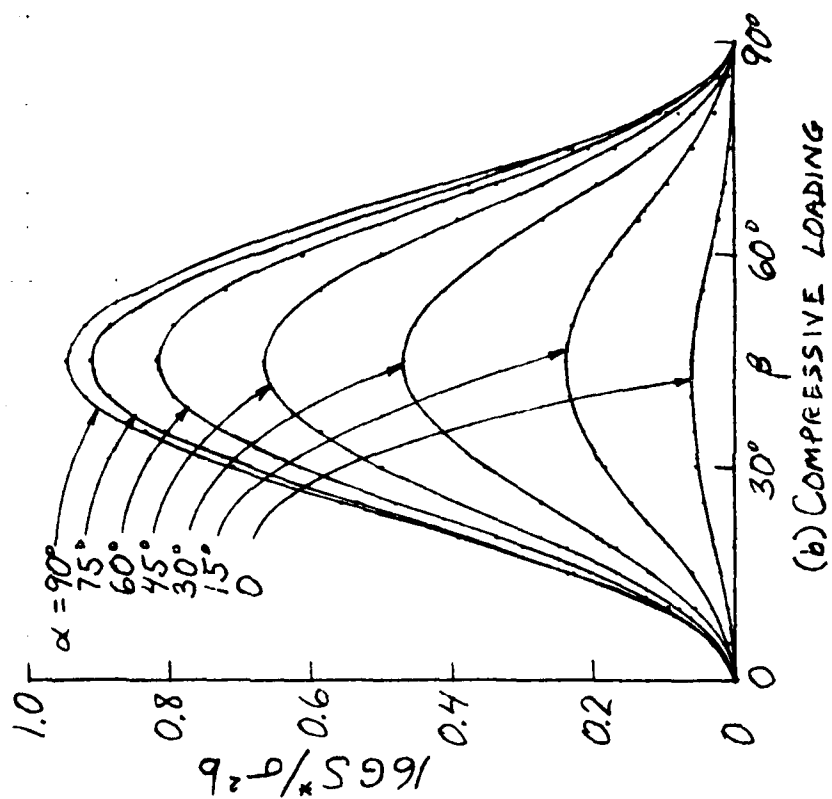
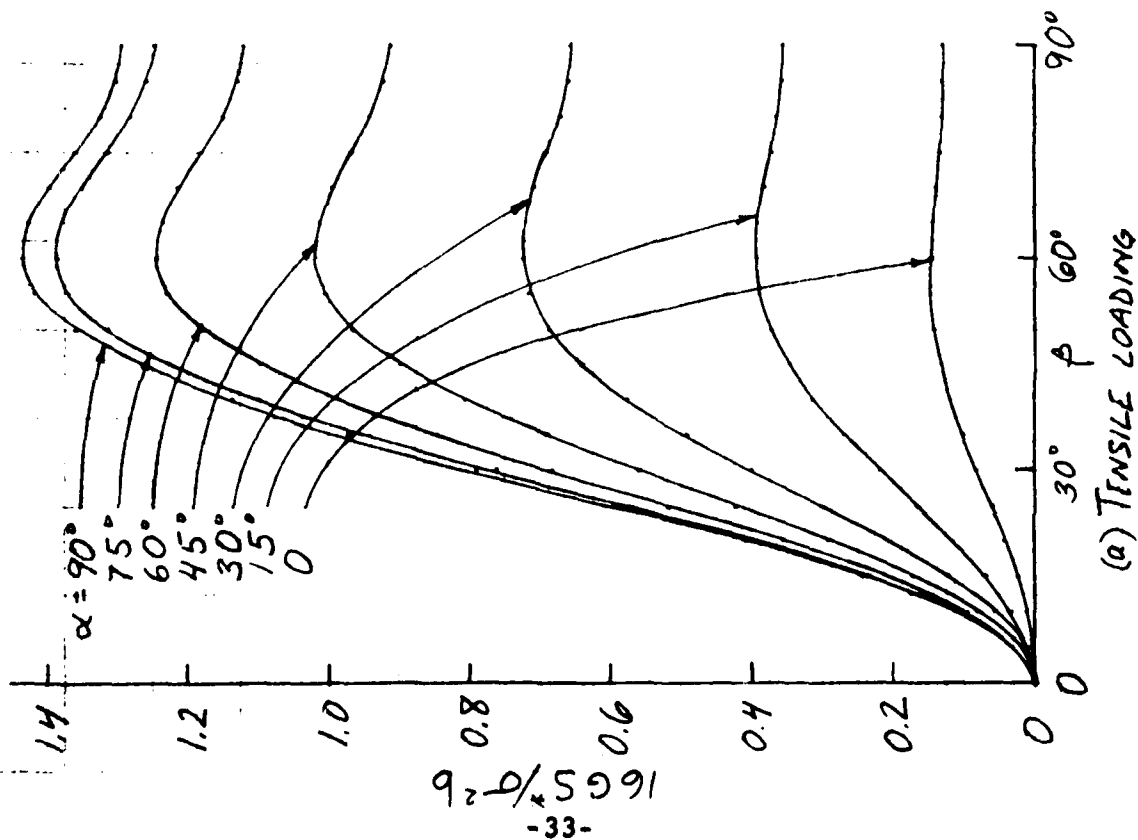


FIG. 10: MINIMUM VALUES OF S ($S^* = S(\theta_0^*)$) AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS POSITIONS AND $\rho/a = 0.1, 0.2, 0.3, 0.5, 1.0$.

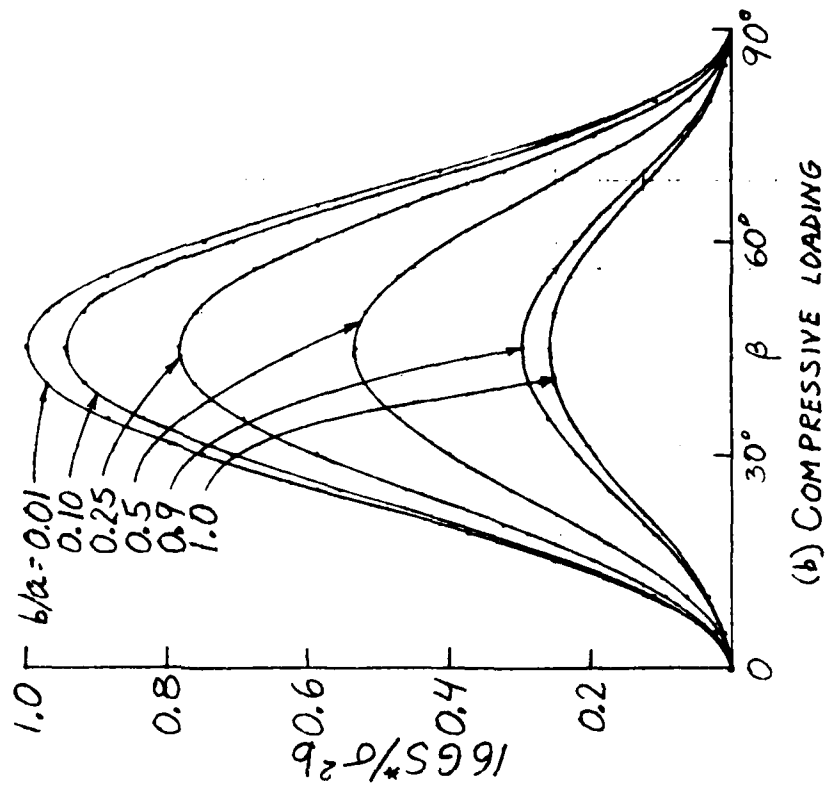
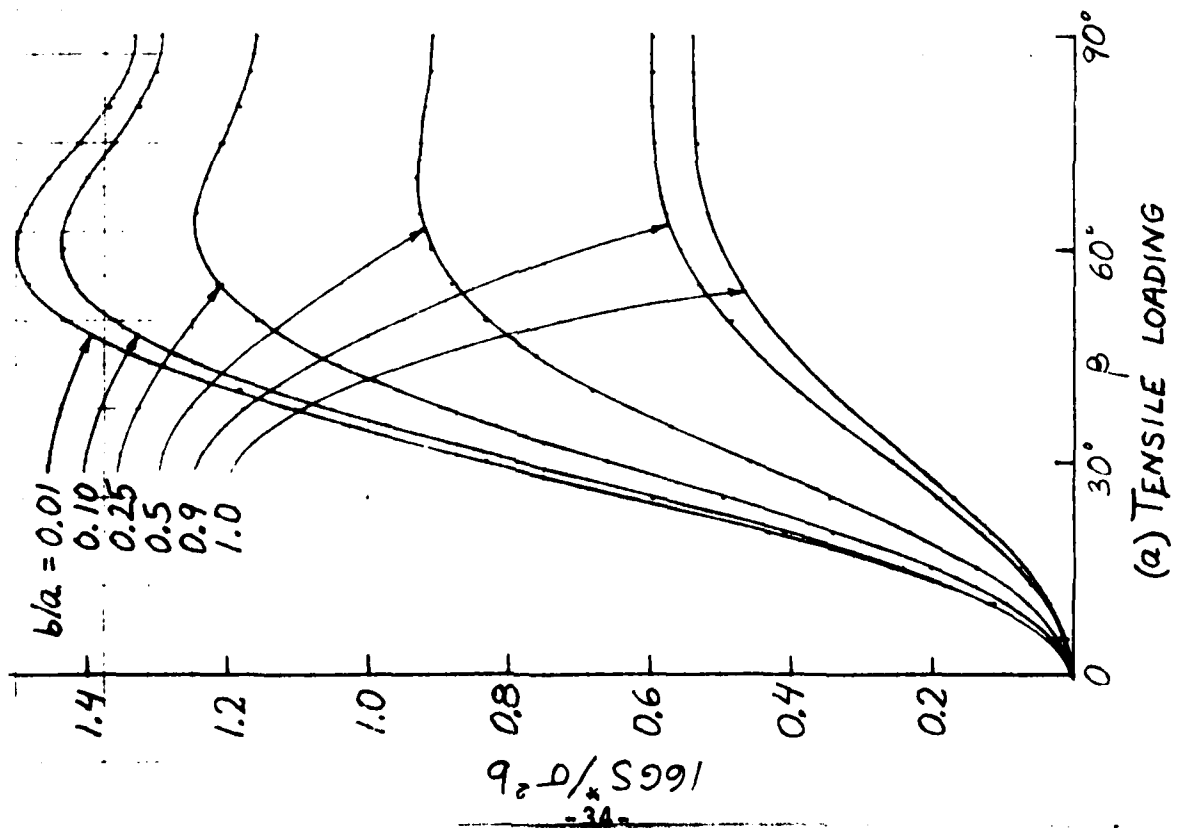


FIG. 11: MINIMUM VALUES OF S ($S^* = S(\theta_0^*)$) AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS CRACK SHAPES AND $\alpha = 90^\circ$; $\nu = 0.33$, $\omega = 0$.

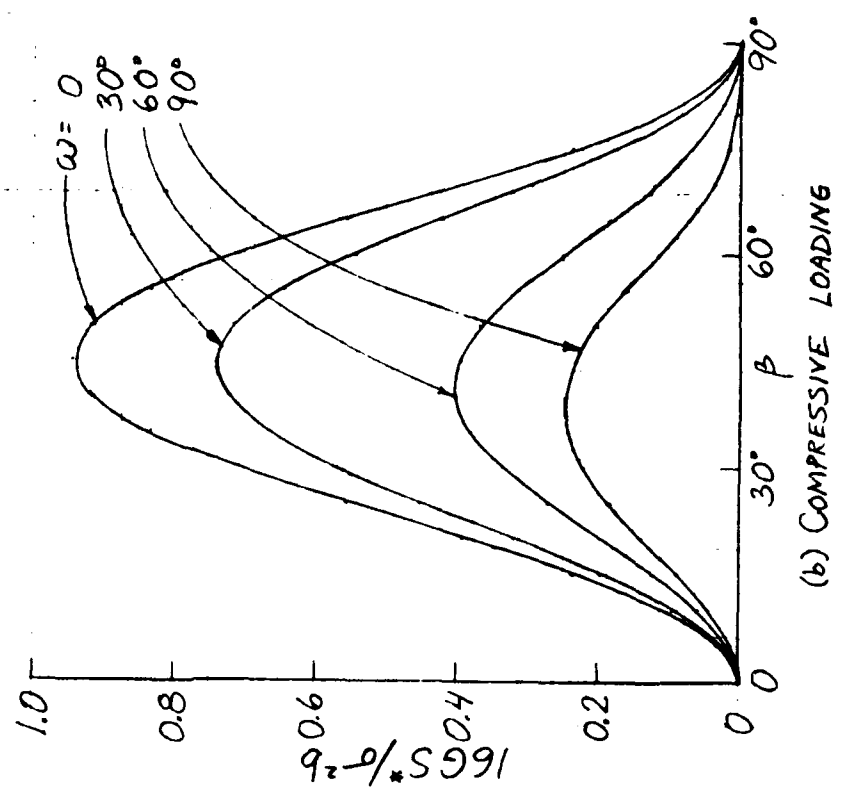
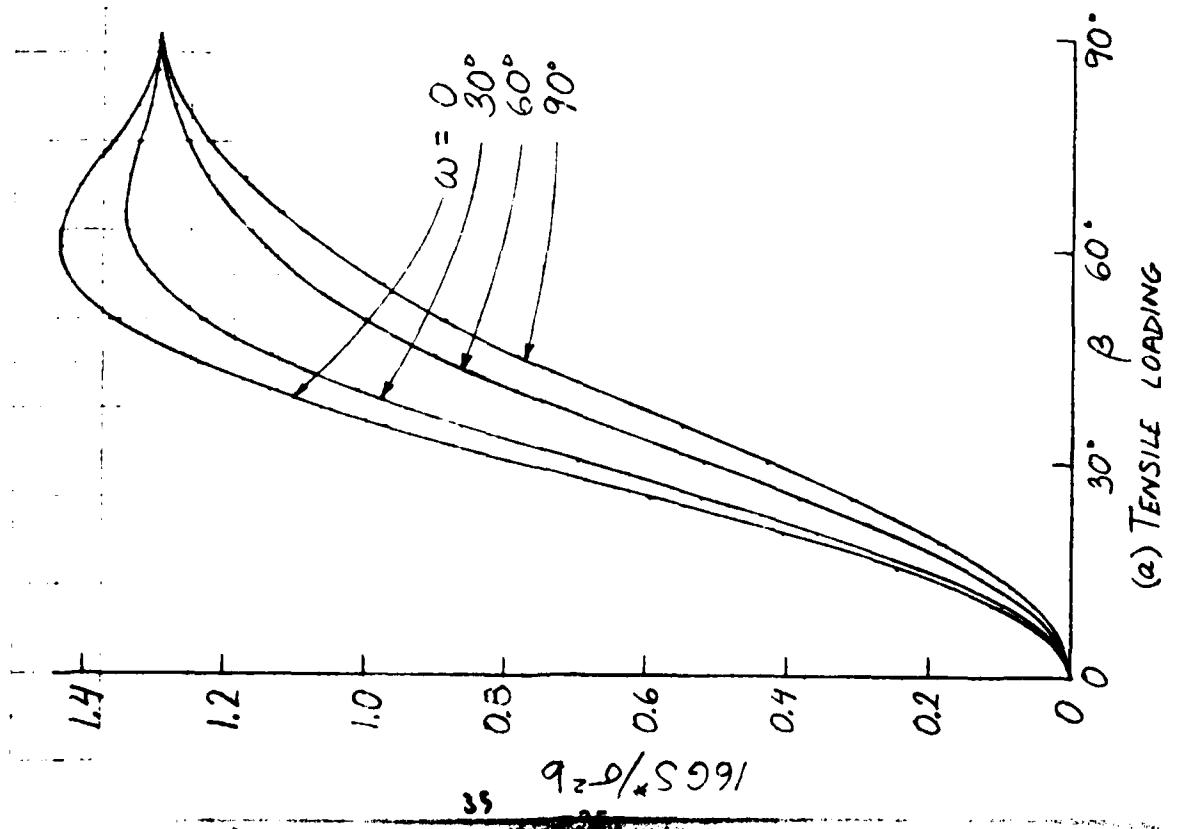


FIG. 12: MINIMUM VALUES OF $S^* (S^* = S(\theta_o^*))$ AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS PLANES OF LOADING AND $b/a = 0.1$, $\nu = 0.33$, $\alpha = 90^\circ$.

the peaks are exactly at $\beta = 45^\circ$, and the curves are symmetric about $\beta = 45^\circ$ because at $\alpha = 90^\circ$, only Mode I and III loading are present when $\omega=0$. Figures 9-9 and 9-19 are identical to Figure 11 because of this symmetry.

As discussed in connection with Figure 9, Figures 9-10 and 9-20 are the same as Figure 12 because of an inconsistency in [9] which inadvertently led to the correct result. Figure 12 shows values of S^* at $\alpha = 90^\circ$ for a long ellipse ($b/a = 0.1$) and several orientations of the load. The curve for $\omega=0$ is associated with Mode I and III only, while $\omega = 90^\circ$ produces Mode I and II only at $\alpha = 90^\circ$. For intermediate values of ω , there is a mixture of all three modes of crack deformation. The curves show a decrease in S^* as the load changes from a mixture of Modes I and III to one of Modes I and II.

Failure loads can be obtained from Figures 10, 11, and 12 by applying equations (35) and (25). Solving for the failure load, σ_{cr} , gives

$$\sigma_{cr} = \left[\frac{16GS_{cr}}{bF} \right]^{1/2} \quad (36)$$

or

$$\sigma_{cr} = k_{1c} \left[\frac{4(1-2\nu)}{bF} \right]^{1/2} \quad (37)$$

where F is the function of α , β , ω , ν , and b/a shown in Figures 10, 11, and 12. The form used in equation (37) was chosen

for plotting Figures 13 and 14.

Figure 13 is obtained from Figure 11 with one exception. For most cases, it was found that the largest value of S^* occurs at $\alpha = 90^\circ$. However, for nearly penny-shaped cracks, it sometimes occurs at $\alpha=0$ instead. Therefore, the case of tensile loading shows two curves for $b/a = 1.0$. The upper, solid curve shows the load required to cause failure at $\alpha = 90^\circ$, and the lower, dashed curve gives the load at which failure actually occurs (at $\alpha=0$). It is only in the intermediate range of β that the dashed curve is lower, and so it is not shown outside this range. In all other cases plotted in Figure 13, the failure occurs at $\alpha = 90^\circ$ at the load shown. It is difficult to compare Figures 9-12 and 9-22 with Figure 13, but, by symmetry, they should give the same result. Note that the ordinates in [9] are $2/\pi$ times those in Figures 13 and 14.

Failure loads for the various mixtures of the three modes of crack deformation are shown in Figure 14. This was obtained from Figure 12 by using equation (37). In all cases, the failure occurs at $\alpha = 90^\circ$ for this long elliptical crack ($b/a = 0.1$). It can be verified from Figure 10 that for $\omega=0$ the largest value of S^* occurs at $\alpha = 90^\circ$.

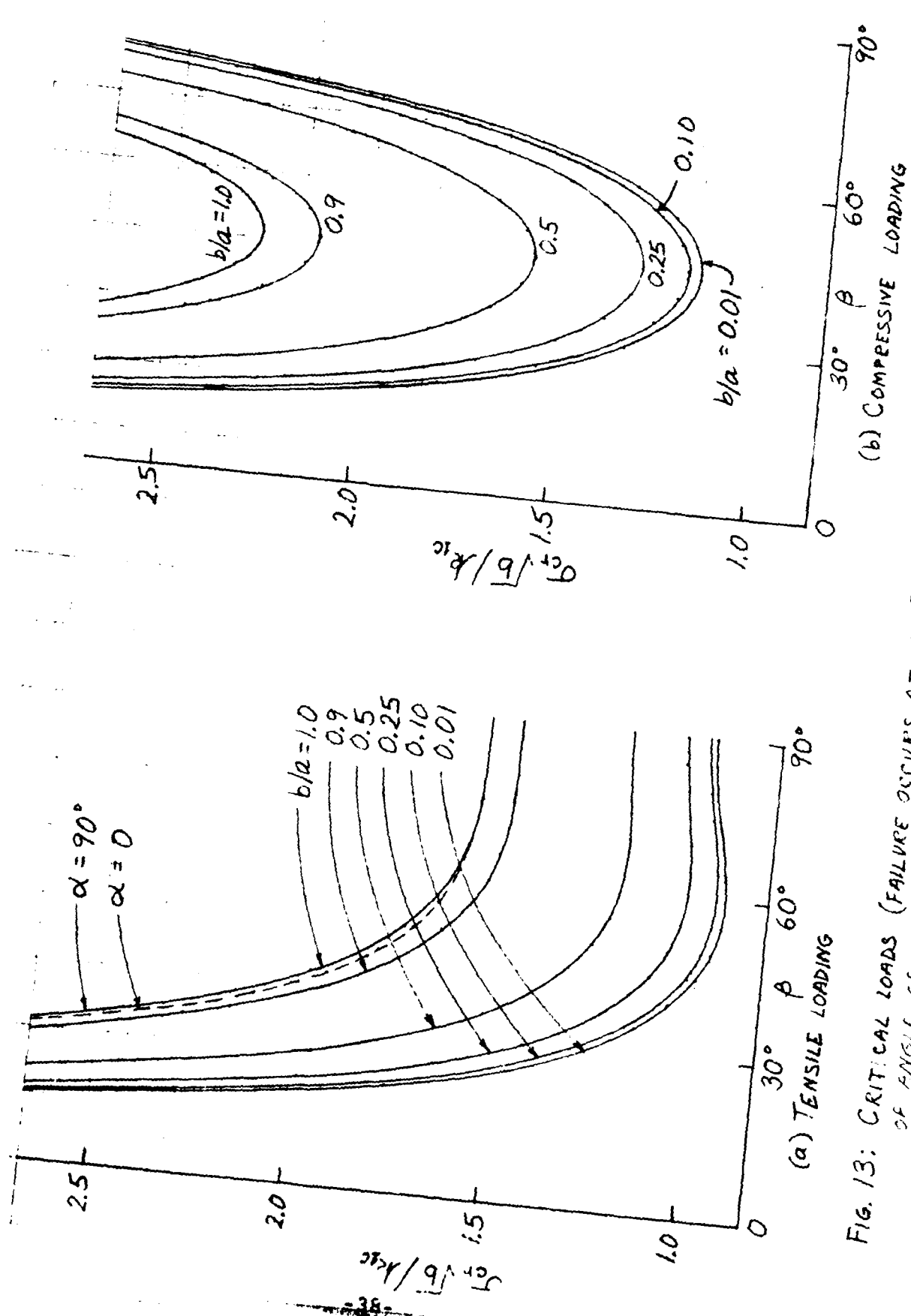


FIG. 13: CRITICAL LOADS (FAILURE OCCURS AT $\alpha = 90^\circ$ EXCEPT FOR DASHED CURVE) AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS CRACK SHAPES AND $\nu = 0.33$ $\omega = 0$.

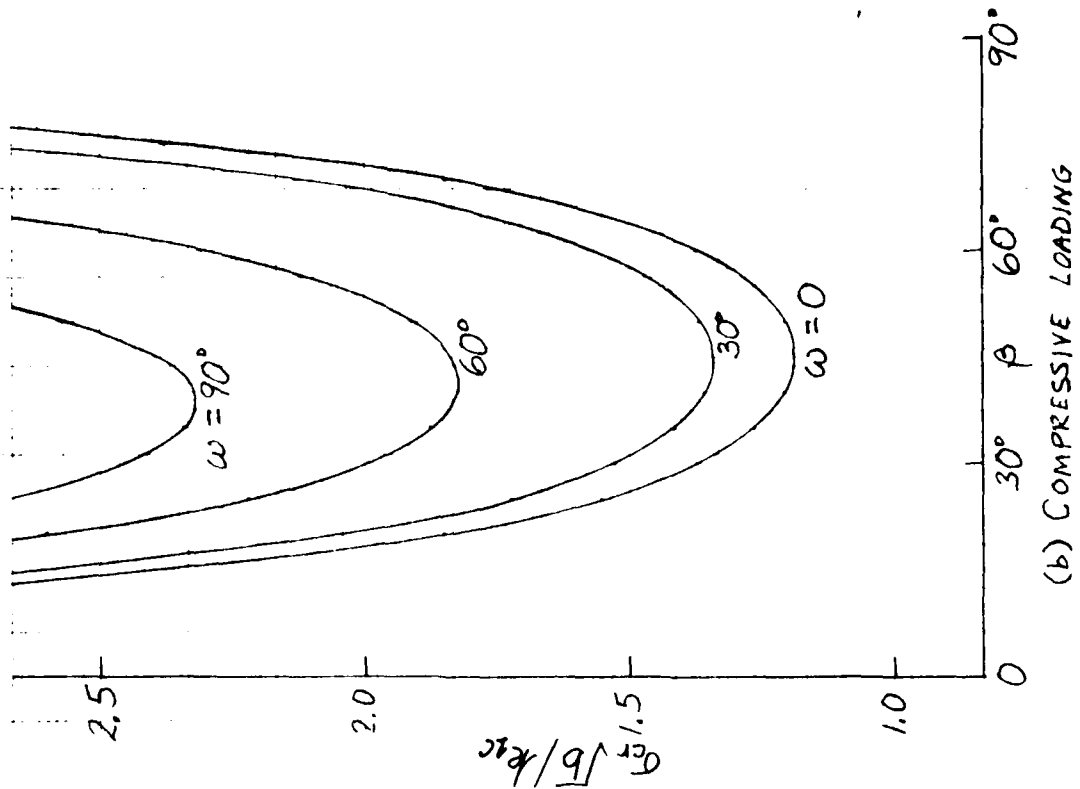
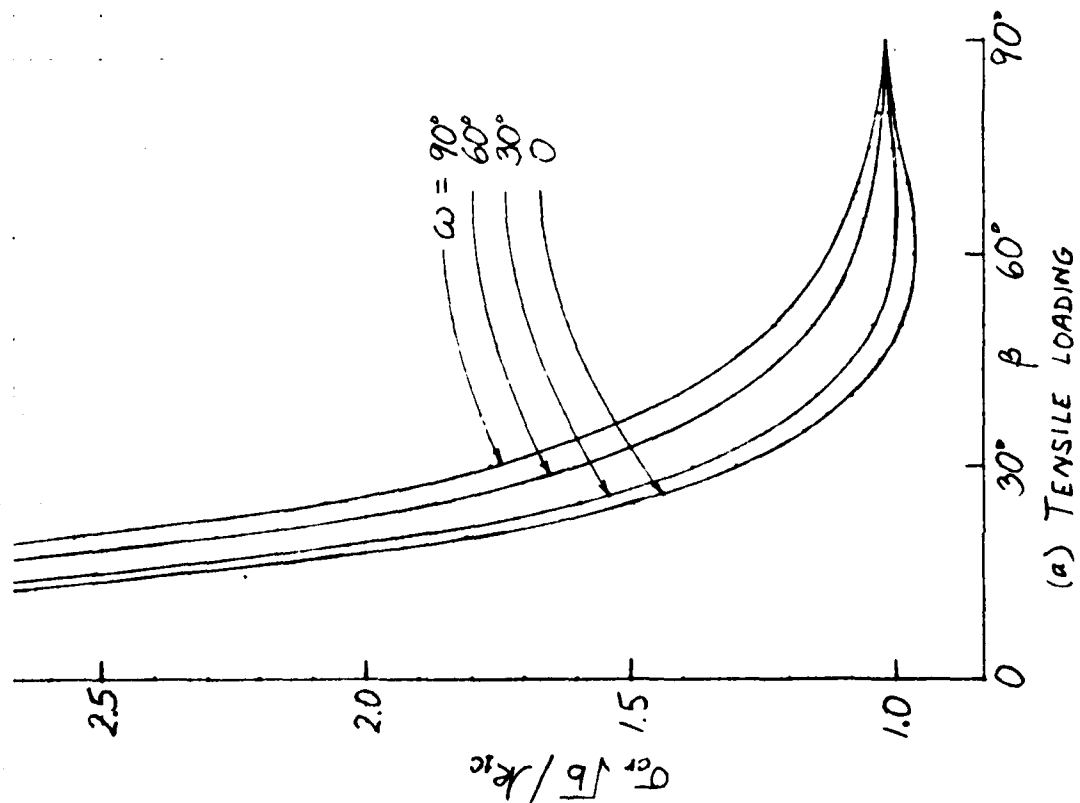


FIG. 14: CRITICAL LOADS (FAILURE OCCURS AT $\alpha = 90^\circ$) AS FUNCTIONS OF ANGLE OF LOADING FOR VARIOUS PLATES OF LOADING AND $b/2 = 0.1$, $\nu = 0.33$.

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crack front in a direction lying in the normal plane.

The results are used in conjunction with the strain energy density fracture criterion for the problem of an elliptical crack. The plane of the flat elliptical crack makes an arbitrary angle with the field of uniform applied tensile stress. Crack growth directions for various positions along the crack front are determined, and loads required for fracture for various angles are obtained.

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